Fastener Assembly Stationary Tool (FAST)



Oetiker FAST 3000

Recommended for the installation of WingGuard® Strap Clamps

Benefits

- · Direct closing force measurement
- · Process controlled
- · Easily accessible wear parts
- · Residual free closing area
- · Ideal for high production volumes







Fast assembly process: 3.5 s assembly time for typical airbag applications

Easy to maintain: approximately 5 min service time per 150,000 closures

Safe & reliable closure: enclosed and separated residual using AdvantEdge® technology

Controlled assembly process: integrable into customer SPS





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SCOPE OF SUPPLY Connecting cable · Electrical enclosure · 2-Hand Safety control Electrical enclosure · Assembly tool Assembly tool · Connecting cable Optional: Closing Force · Touch panel Validation Unit · Closing Force Validation Foot pedal Unit · Foot pedal 2-Hand Safety control Touch panel

TECHNICAL DATA* OVERVIEW

Applied closing force (SK)**		
- Max.	2000 N	
- Recommended	1850 N	
- Tolerance (SK-T)	±40 N	
Closing gap of crimpers (SS)	3 mm	
- Tolerance (SS-T)	±0.15 mm	
Opening gap of crimpers (OS)	10.5 mm	
- Tolerance (OS-T)	±0.15 mm	
Closure methodology	Closing method	
	"Force prior pulling and stroke prior closing"	

	Dimensions approx. (mm)	Weight approx. (kg)
Electrical enclosure	650 x 585 x 355	39.5
Connecting cable	2500	2.5
Assembly tool	650 x 50 x 180	30.0

DESCRIPTION

The stationary, electromechanical assembly tool Oetiker FAST 3000 is the dedicated tool to close Oetiker WingGuard® Strap Clamp 270. It ensures uniform closing forces. The result is a consistent, reproducible and permitted tensile load on the strip material, without overloading the individual components, the parts being clamped and the clamp.

The AdvantEdge® technology closing mechanism ensures a closure without harming the underlying materials or leaving debris. By using this tool, full process monitoring is available, including 100% data recording. Thus, this setup is ideal for safety critical applications like airbag assembly.

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^{*} Approximate information

^{**} Average applied closing force with nominal parts should not exceed this force.